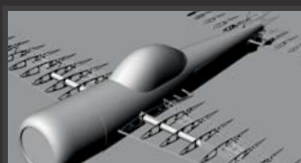


BUILD BOOK

Yak 55 M

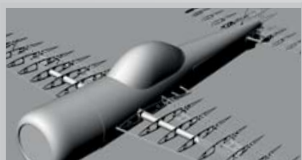
span: 2,8 m • length: 2,7 m • engine: 100-120 ccm • flying weight: 14 kg





BUILD BOOK

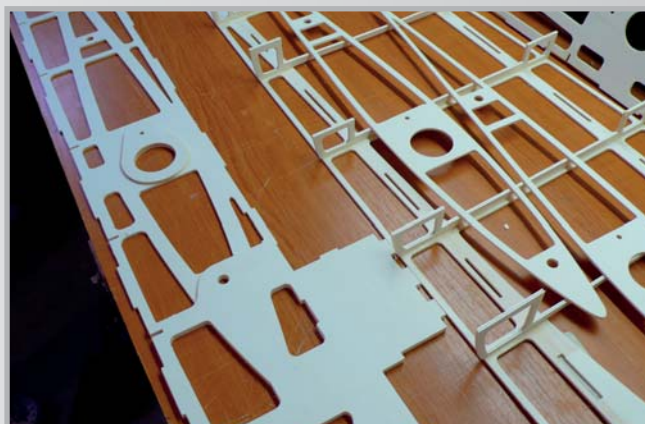
Thank you for purchasing the kit and wish you a pleasant building..



Fuselage



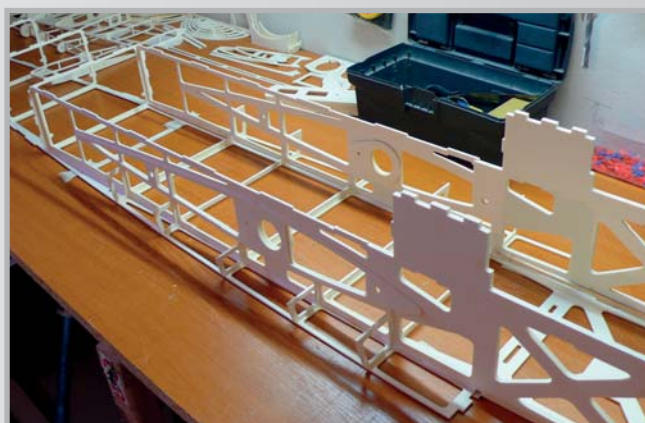
1. The construction of the hull begins "upside down"



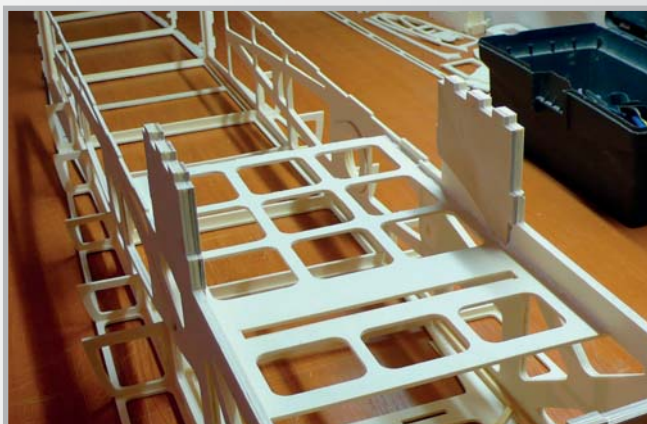
2. Double front of motorbox + gluing of tube reinforcement



3. On the outside, the rib is glued (auxiliary for fitting the inner covering for flushing the wing)



4. Motorbox side panels gluing

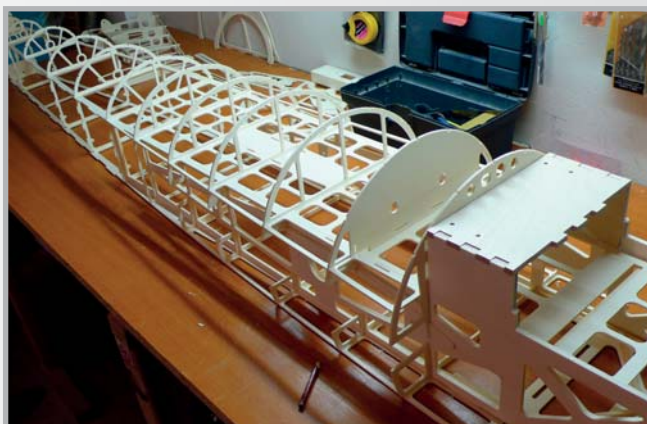


5. Chassis plate reinforcements



6. The chassis is not yet glued, the bottom plate in the fuselage yes

Fuselage



7. The baffles are inserted into the plate



8. Preparation for attaching the undercarriage plate to the side fuselage



9. Gluing the undercarriage plate



10. Paper tube for servo cables

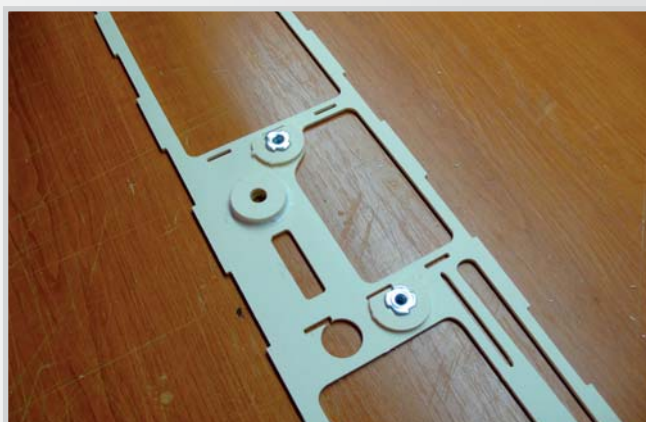


11. Closure of 3280 - MVVS tuned exhausts



12. Bonding the inner b2

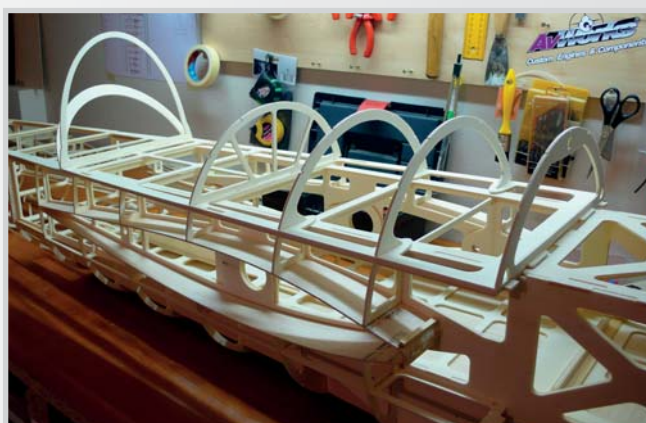
Fuselage



13. Preparation of the inner side of the elevator



14. Glue the end of the hull that will hold the engine cover



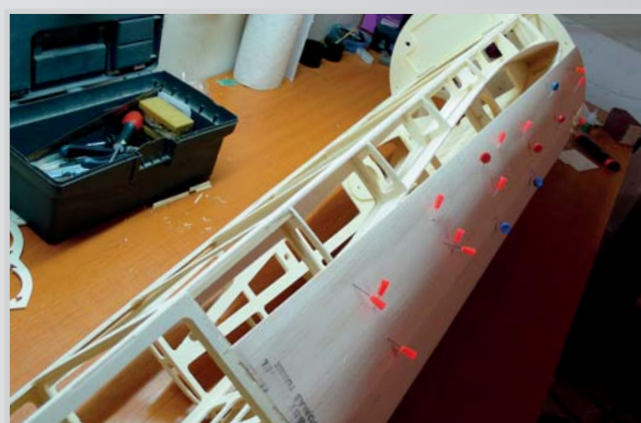
15. Set-up of the cover with cab



16. Beginning of b2 hull covering



17. Hull coating B2



18. Hull coating B2

Trup



19. Potahování trupu b2



20. Hull coating B2



21. Spurge attachment (inside recessing nut M4)



22. Balsa cover around spur dump

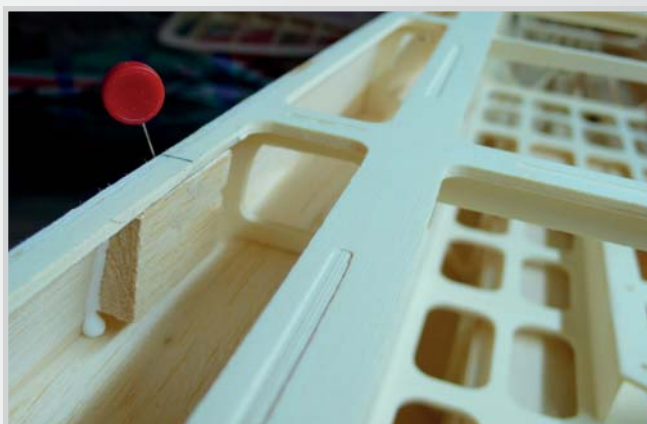


23. Preparing spacer blocks - holding the cab cover Balza cover around spur dump



24. Preparing spacer blocks - holding the cab cover

Fuselage



25. Gluing of spacer blocks - drilled through the hull for screws



26. Cockpit board preparation



27. Coated top Cover



28. Coated top cover. Coated top cover with cab

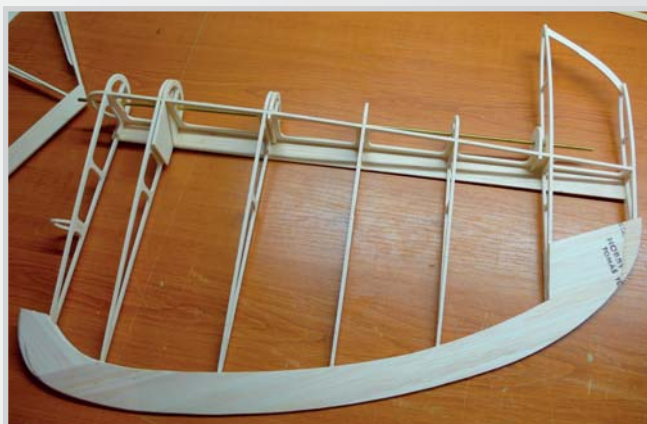


29. Cut out the wing opening

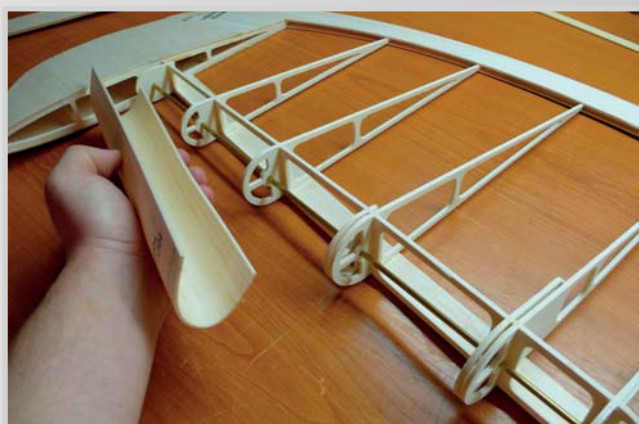


30. Turtledeck (sandwich polystyrene and balsa) glued to the hull with purex

Rudder & Fin



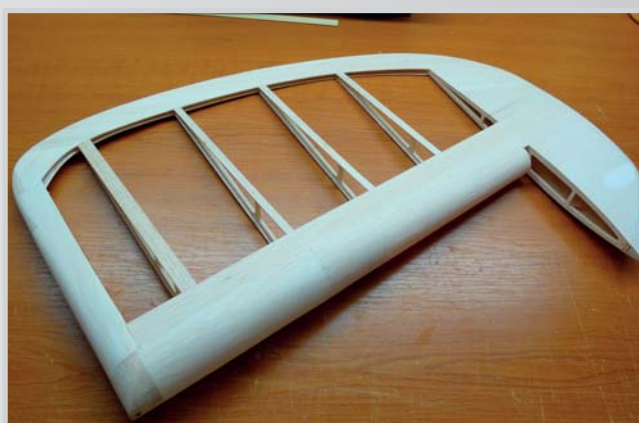
31. Drain indicator - double as on elevator



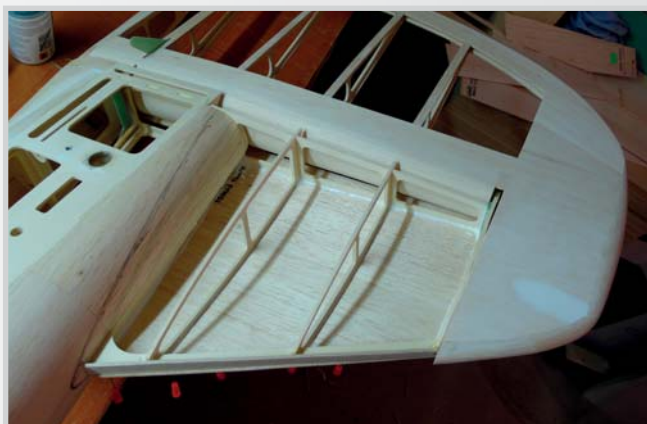
32. A soaked balsa (better in hot water) allows a minimum radius



33. Bottom covered in the same way as the leading edge, only a thin end is glued a block of balsa



34. Finished rudder light balsa 2mm

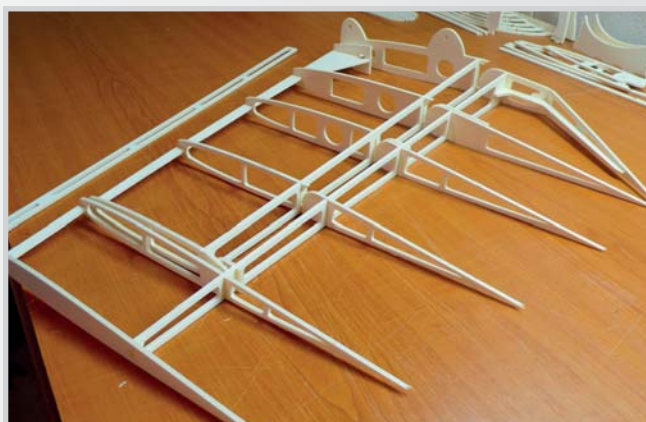


35. Fin ribbing and skinned

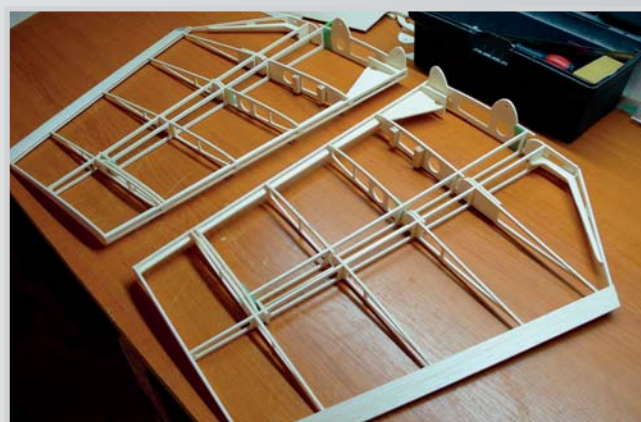


36. Skinned Fin

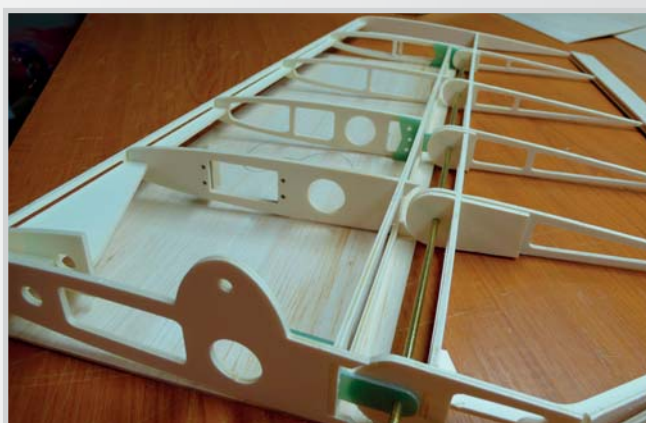
Elevator



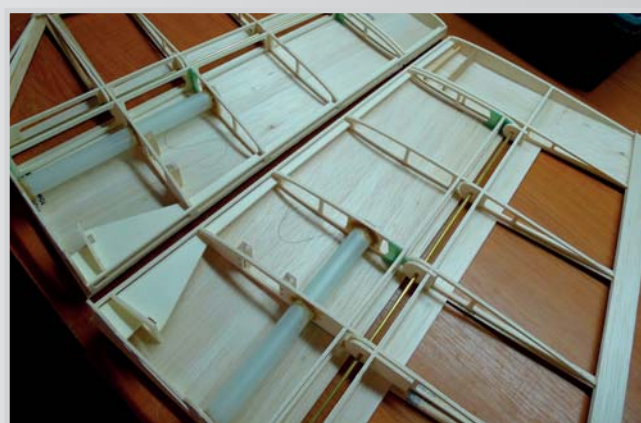
37. Assembled ribs and SOP ailerons



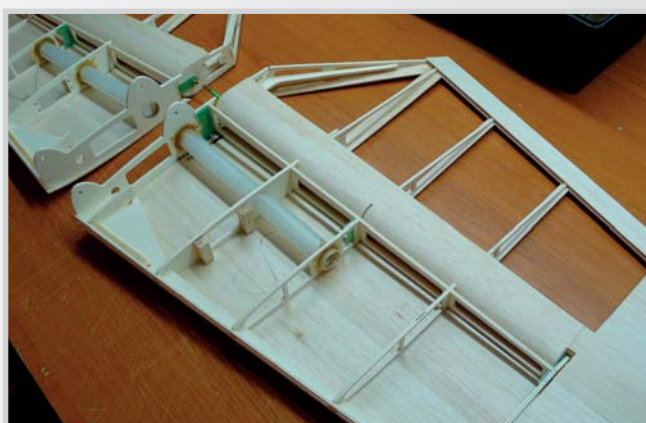
38. Complete slepens with hinged elevator halves



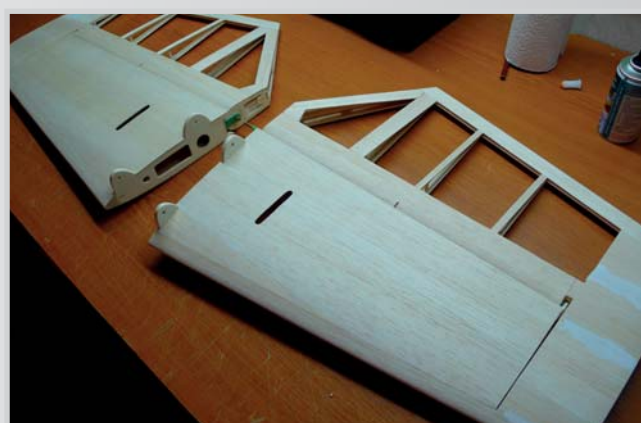
39. Assembly of GTC and elevator - connects brass tube 4mm



40. Glued bushings for 20mm pipe



41. Glued bushings for 20mm pipe



42. Complete elevator - coated with a light balsa 2mm - one half weighs 210 g

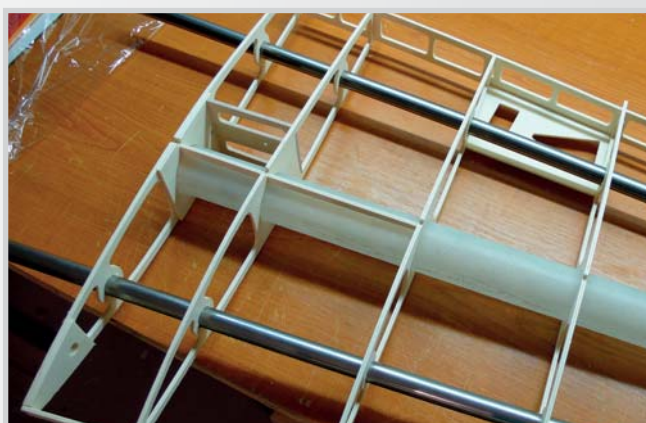
Wing



43. Sprayed ribs for pipes - at the same time with front and rear rail, hl. support and brackets serv



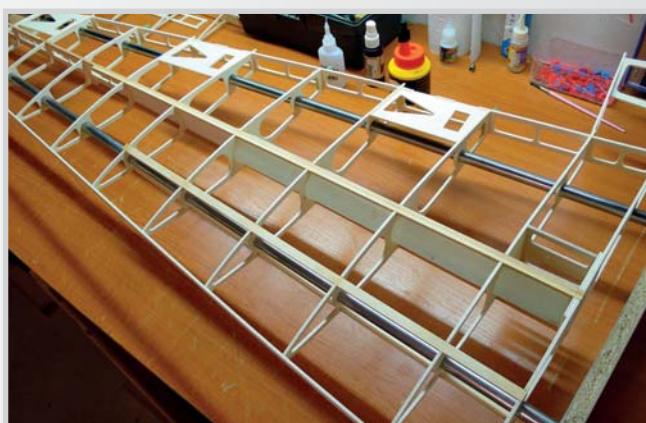
44. Rib ribs and auxiliary strips fitted



45. 40mm tube inserted



46. Double bar 5x5 over the depth upright and front bar 10x5



47. Double bar 5x5 over the depth upright and front bar 10x5

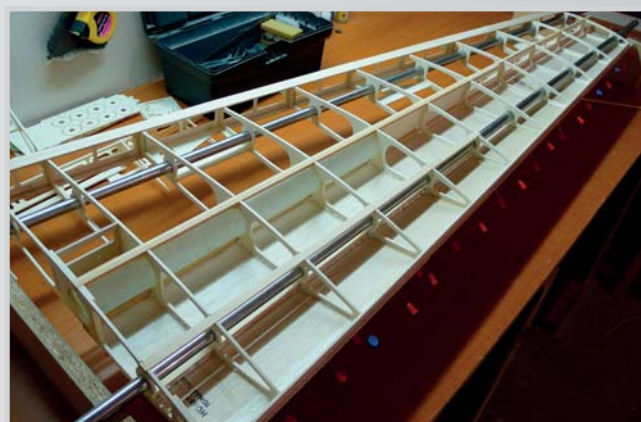


48. Gluing drainage bands - harder balsa 2mm (approx. 25mm wide)

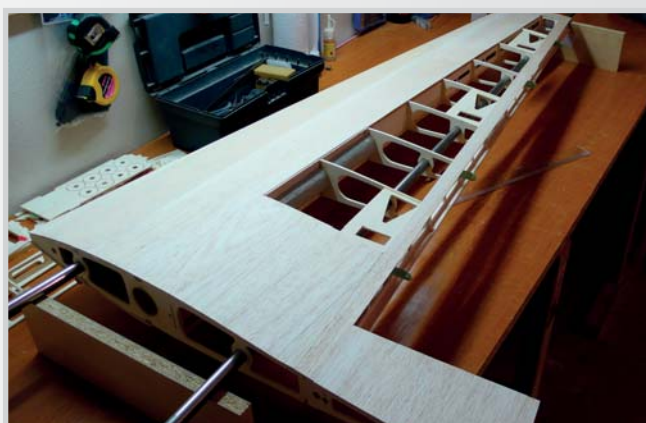
Wings



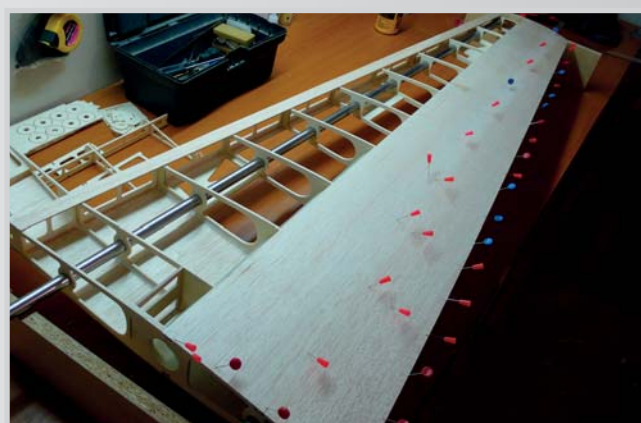
49. Ready and sanded sheeting of wing leading section



50. Adhesive cover of wing leading part



51. Adhesive cover of wing leading part. Pull down wing



52. Adhesive cover of wing leading part - upper part

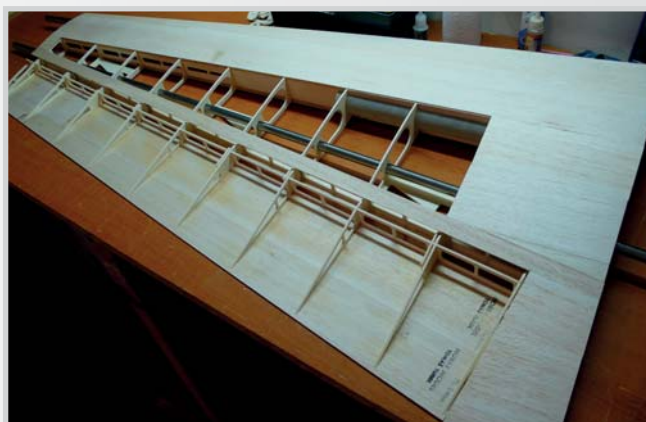


53. Hinges need to be sharpened slightly for slanting with the sash above and below



54. Preparation of the bottom side sheeting-B2

Křídlo



55. The ribs on the hinges are flush with the wing and the lower cover is glued



56. The drain strip is glued from the top



57. Preparing and soaking sheet b2



58. CA gluing with one edge adhesive

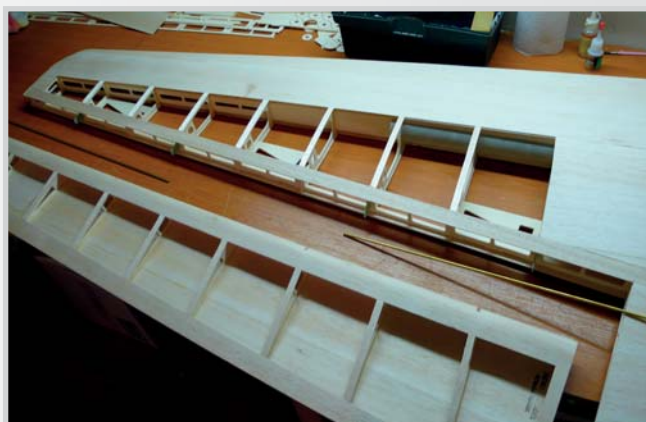


59. The rib faces are dispersed and the soft balsa is "wrapped" by pushing the wings against the table top



60. Secure with CA glue (or pins) on the edge of the main wing carrier

Wings



61. Preparation of 4mm brass tubes for insertion from each side



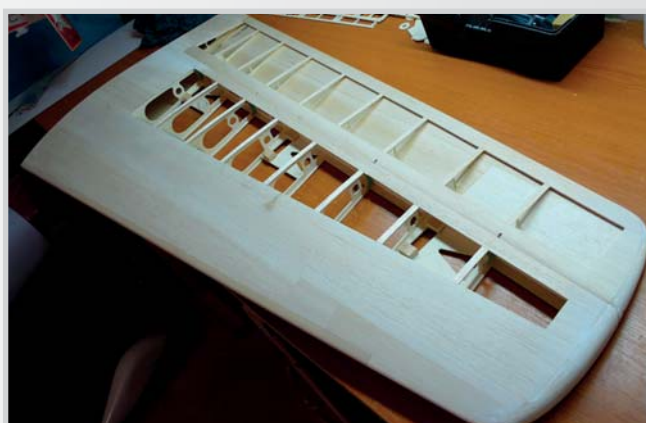
62. Fitting with the wing



63. Incorporation of balsa overlap of the wing outlet - adjustment of the wing deflection



64. Cutting out the balsa overlap of the wing outlet - adjusting the sash deflection
Cutting out the balsa overlap of the wing outflow - setting of the sash deflection

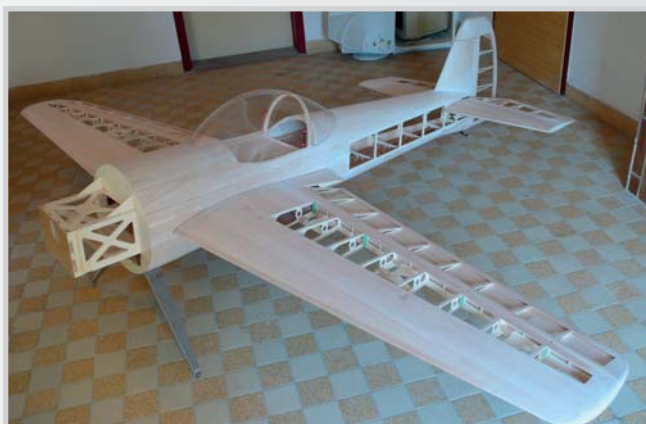


65. Complete ground sash with leading edge and end arch - weight 890 g



66. Cutting holes for levers - 2 or 3 servos can be used

Wings



67. Complete model in skeleton



68. M4 nuts are sealed into the motor cover

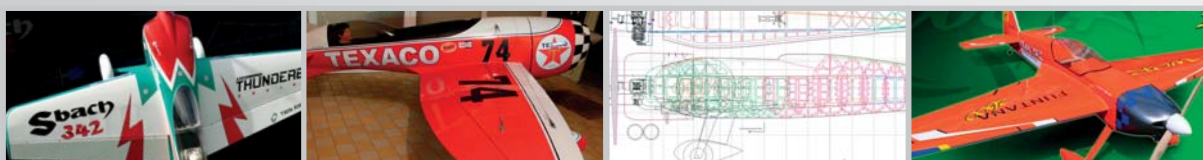


71. Finished model



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